

# DESIGN AND DEVELOPMENT OF FLOATING DRUG DELIVERY SYSTEM BY USING NATURAL POLYMERS

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## ABSTRACT

The present research work attempted to formulate and evaluate the floating tablet metoprolol succinate. Floating drug delivery system mainly aims at increase in drug gastric retention time. Metoprolol succinate is  $\beta_2$  selective blocking agent which is used in management of hypertension. Metoprolol succinate floating drug delivery system was prepared using natural polymers like, guar gum, Gum Kondagogu xanthan gum and gas forming agent Sodium bicarbonate. Tablets were using directly compression and were evaluated for buoyancy test, swelling study, drug content and *In Vitro* release profile. The prepared tablets showed acceptable physicochemical characteristics. All the prepared batches showed fine *In Vitro* buoyancy. The drug release kinetic study was carried out and most of the batches follows korsmeyer peppas model. The formulations had shown significant result with increased concentration. The singular polymer comparison of guar gums had shown more consistent release than xanthan gum. The most optimized result obtained in combination batch of both polymers.

**Key words:** Floating drug delivery system, Natural polymers.

## INTRODUCTION

Floating systems or dynamically controlled systems are low-density systems that have sufficiently buoyancy to float over the gastric contents and remain buoyant in the stomach without affecting the gastric emptying rate for a prolonged period of time. This results in an increased gastric retention time and a better control of the fluctuations in plasma drug concentration [1]. Floating drug delivery system is used to prolong the gastric residence time of dosage form. The systems to be remain buoyant in the stomach for prolonged period of time without affecting the gastric emptying rate of other contents [2]. A floating dosage form is useful for those drugs that act locally in the proximal gastrointestinal tract, are unstable in lower parts of GIT, or are poorly absorbed in the intestine. These systems help in continuously releasing the drug before it reaches the absorption window, thus ensuring optimal bioavailability. Thus the present drug was chosen as suitable candidate for formulation of floating drug delivery system [3]. Hypertension is a chronic medical condition in which the blood pressure in the arteries is elevated. It is classified as either primary or secondary. Hypertension affects almost all organs of the body like kidneys, arteries, heart, or endocrinesystem.

Hence, there is growing need for development of suitable medication to treat or manage hypertension. Anti-hypertensive are a class of drugs which are used to manage hypertension. There are various classes of drugs which are used as antihypertensive like beta blockers, calcium channel blockers, ACE inhibitors etc. Among all these, beta blockers are still being used as first line agents used for the management of hypertension [4]. Metoprolol succinate is a  $\beta_1$ -selective (cardio selective) adrenergic receptor blocking agent. This favoured effect is not absolute, however, at higher plasma concentrations. Metoprolol succinate also inhibits  $\beta_2$ -adrenoreceptors, primarily located in the bronchial and vascular musculature. Metoprolol succinate has no intrinsic sympathomimetic activity and membrane-stabilizing activity is detectable only at plasma concentrations much greater than required for  $\beta$ -blockade. Because of these desired pharmacodynamic properties, Metoprolol succinate is used popularly for management of hypertension[5].

Metoprolol succinate belongs to class I category in BCS classification system freely soluble & highly permeable. Because of good solubility and permeability, its bioavailability is more and half life is less. This results in multiplied doses of Metoprolol succinate everyday.

Hence, continuous efforts are being made whereby number of doses of Metoprolol succinate can be minimized.

## MATERIALS AND METHODS

Metoprolol Succinate was received as gift samples from Wockhardt Pvt Ltd Aurangabad. Gum Kondagogu, Guar gum, Xanthan gum, Sodium Bicarbonate, Magnesium stearate and Lactose were obtained from Ozone International Ltd, Mumbai. All other reagents used in this study were of analytical grade and obtained from standard sources

## METHODS

### Powder characteristics of powder blend of MS with other excipients [6,7]

Physical mixtures of drug with excipients were evaluated for Angle of repose, Bulk density, Tapped density, Hausner ratio and Carr's index.

#### Angle of repose

The angle of repose for powder of each formulation was determined by the fixed funnel method. The powder was allowed to flow out of the funnel orifice on a plane paper kept on horizontal surface. This forms a pile of angle of powder on the paper. The angle of repose was calculated by substituting the values of the base radius „r“ and pile height „h“ in the following equation.

$$\tan \theta = h / r; \text{ Therefore, } \theta = \tan (h / r)$$

#### Bulk density

The powder weighing 20 gm flow in a fine stream into a graduated cylinder and final volume was noted. The bulk density was obtained by dividing the weight of the sample in grams by final volume in cm<sup>3</sup> and it was determined by equation given below,

$$\text{Bulk density} = \text{Bulk mass} / \text{Bulk volume}$$

#### Tapped density

The powder weighing 20 gm was allowed to flow in a fine stream into a graduated cylinder of a mechanical tapping device. The measuring cylinder was tapped for 100 times and final tapped volume was noted. The tapped density was calculated by using equation given below,

$$\text{Tapped density} = \text{Bulk mass} / \text{Tapped volume}$$

#### Carr's index

The percentage compressibility of a powder was a direct assessment of the potential powder arch or bridge strength and stability. Carr's index of each formulation was calculated according to equation given below,

$$\text{Carr's index} = \frac{(\text{Tapped density} - \text{Bulk density})}{\text{Tapped density}} \times 100$$

#### Hausner's ratio

It is essential to determine the compressibility strength of powders. It was determined by using following

equation,

$$\text{Hausner's ratio} = \text{Tapped density} / \text{Bulk density}$$

## Preparation of floating tablet

The tablets were prepared by direct compression technique using 8 mm punch. The tablet of different concentration were prepared. All ingredients were mixed and punched in single punch machine (CADMACH). Each Tablet containing 50 mg of metoprolol succinate, polymers and sodium bicarbonate and ingredients are listed in table 1.

## Evaluation of Tablet

### Hardness

Tablet hardness has been defined as, "the force required breaking a tablet in a diametric compression test". For each formulation, the hardness of three tablets was determined using Monsanto hardness tester [8].

### Uniformity of weight

To study weight variation 20 tablets of each formulation were weighted using an electronic balance and the test was performed according to the official method in Indian Pharmacopoeia. The test passes if the weights of not more than 2 of tablets differ by more than the percentage listed in table-4 and no tablets differ in weight by more than double that percentage [9].

### Friability

Six tablets from each batch were selected randomly and weighed. These tablets were subjected to friability test using Roche Friabilator for 100 revolutions. Tablets were removed dusted and weighed again [10].

Following formula was used to calculate the friability

$$F = (1 - W/W_0) \times 100$$

Where, W<sub>0</sub> - Weight of tablet before test. W - Weight of tablet after test.

### Uniformity of content

20 tablets were weighted individually and powdered. The powder equivalent to about 0.2 gm of Metoprolol Succinate transferred to a 100 ml volumetric flask. Then 100 ml of 0.1 N HCl was added, mixed and filtered. Then 1 ml of filtrate diluted with 10ml of 0.1 N HCl. Concentration of drug was determined by measuring absorbance by UV.

### In Vitro Buoyancy Studies

The *In Vitro* buoyancy was estimated by floating lag time, per the method described by the tablets were placed in a 100-mL beaker containing 0.1N HCl. The time required for the tablet to rise to the surface and float was determined as floating lagtime.

### Swelling behavior of Floating tablets

The extent of swelling was measured in terms of percentage weight gain by the tablets. The swelling behavior of all the formulations was studied. One tablet from each formulation was kept in petry dish containing phosphate buffer pH 6.8. At the end of 1, 4, 8, and 12hr tablets were withdrawn, soaked on tissue paper and weighed, and then percentage weight gain by the tablet was calculated using formula.

$$\text{Swelling Index} = \frac{W_t - W_0}{W_0} \times 100$$

Where,

$W_t$  = Weight of tablet at time,  $t$  and  $W_0$  = Weight of tablet at time  $t=0$ .

#### **Drug content**

Five tablets were weighed and triturated then transfer an accurately weighed portion of the powder equivalent to about 45mg of metoprolol succinate to a 100ml volumetric flask containing buffer solution and then absorbance is measured by UV.

#### **Total floating time**

Floating time of tablet was determined before coating and after coating of tablet. Floating lag time and total floating time was determined as per method described by Rosa et al. Tablets were placed in a 100 ml beaker containing 0.1 N HCl. The time required for the tablet to raise the surface and float was determined as floating lag time. The duration of time the dosage form constantly remained on the surface of medium was determined as the total floating time[11].

#### **In Vitro dissolution studies**

The dissolution medium was 900ml 0.1N HCl maintained at  $37 \pm 0.5^\circ\text{C}$ . The *In Vitro* dissolution studies were carried out by using USP apparatus type II at 50 rpm. Sample of dissolution medium were withdrawn at predetermined intervals and content of metoprolol

succinate was determined spectrophotometrically.

#### **Kinetic drug release modeling**

The Kinetics of the drug release of floating tablet were described by using mathematical models such as, zero order, first order, Hixson crowell, matrix, Korsmeyer-peppas. The most appropriate model was chosen on the basis of goodness or fit test through software PCP dissov3.

### **RESULTS**

#### **Formulation of Floating Tablets**

In present study, the floating tablet of metoprolol succinate was prepared using different concentrations of natural and synthetic polymers, used alone and in combinations with each other in different concentrations. The tablets were prepared by direct compression, using 8 mm punch. All batches were found good in appearance.

#### **Evaluation of powder blend**

The evaluation of various powder blend was performed with regards to bulk density, Tapped density, Carr's Compressibility index, Hausner's ratio and Angle of repose was performed for drug as well as for excipients and result were indicated in Table No.2. The results of all these tests were complied with specification in I.P Standards.

#### **Evaluation of Metoprolol Succinate Floating Tablets**

The evaluation results of floating tablet for preliminary formulation were reported and subsequent results were discussed as follow

#### **Swelling index of floating tablet**

The swelling measured in terms of percentage weight gain by tablets in 6.8 phosphate buffer solution at the end of 1, 4, 8, 12 hours. The swelling behavior was studied for all formulations.

**Table 1. Formulation of floating Tablet by direct compression**

INGREDIENTS(mg)	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11	F12	F13	F14	F15
<b>Metoprolol succinate</b>	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
<b>Gum kondagogu</b>	100	200	300	-	-	-	-	-	-	-	-	-	-	-	-
<b>Xanthan gum</b>	-	-	-	100	200	300	-	-	-	-	-	-	-	-	-
<b>Carrageenan sodium</b>	-	-	-	-	-	-	100	200	300	-	-	-	-	-	-
<b>Karaya gum</b>	-	-	-	-	-	-	-	-	-	100	200	300	-	-	-
<b>HPMC K4M</b>	-	-	-	-	-	-	-	-	-	-	-	-	100	200	300
<b>Sodium bicarbonate</b>	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80
<b>Citric acid</b>	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20
<b>Microcrystallinecellulose</b>	360	260	160	360	260	160	360	260	160	360	260	160	360	260	160
<b>Magnesium stearate</b>	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10
<b>Total weight of tablet</b>	670 mg	670 mg	670 mg	670 mg	670 mg	670 mg	670 mg	670 mg	670 mg	670 mg	670 mg	670 mg	670 mg	670 mg	670 mg

**Table 2: Pre-Compression Parameters of Designed Formulations.**

Formulation	Angle of Repose (°)	Bulk Density (g/ml)	Tapped Density (g/ml)	Compressibility Index (%)	Hausner Ratio
F1	22.15± 0.01	0.270± 0.08	0.360 ± 0.03	25± 0.09	1.33± 0.02
F2	29.79± 0.02	0.257± 0.01	0.335± 0.09	23.28± 0.02	1.3± 0.01
F3	26.34 ± 0.03	0.243± 0.08	0.300± 0.02	22.89± 0.08	1.23± 0.08
F4	23.98± 0.02	0.271± 0.02	0.350± 0.08	18.14± 0.09	1.29± 0.09
F5	25.67 ± 0.03	0.262± 0.01	0.320 ± 0.03	17.71± 0.01	1.22 ± 0.03
F6	23.68± 0.08	0.252 ± 0.03	0.305± 0.01	16.11± 0.09	1.21± 0.09
F7	28.90± 0.01	0.250 ± 0.03	0.298± 0.09	15.52± 0.02	1.19± 0.01
F8	27.74 ± 0.03	0.245± 0.09	0.290± 0.02	14.74± 0.02	1.18± 0.09
F9	24.60± 0.08	0.243 ± 0.03	0.285± 0.09	15.31± 0.09	1.172± 0.02
F10	21.98± 0.01	0.249± 0.08	0.294± 0.01	14.54± 0.01	1.18 ± 0.03
F11	23.87 ± 0.03	0.241 ± 0.03	0.282± 0.08	15.31 ± 0.03	1.17± 0.02
F12	27.63 ± 0.03	0.239± 0.01	0.280± 0.02	14.54± 0.09	1.17± 0.01
F13	26.05± 0.08	0.225± 0.09	0.275± 0.01	14.17 ± 0.03	1.17± 0.09
F14	28.92 ± 0.03	0.242± 0.08	0.285± 0.09	14.55± 0.09	1.18 ± 0.03
F15	23.98± 0.01	0.256 ± 0.03	0.300 ± 0.03	14.74 ± 0.03	1.21± 0.02

Standard Deviation( n=3)

**Table -3: Evaluation of floating matrix tablets:**

Formulation	Weight Variation (%)	Hardness (kg/cm <sup>2</sup> )	Frability (%)	% Drug content (%)
F1	2.35 ± 0.01	3± 0.03	0.678 ± 0.02	89.92± 0.02
F2	2.65± 0.02	3.5± 0.04	0.420± 0.02	92.03± 0.02
F3	2.78± 0.03	4± 0.03	0.399 ± 0.02	95.56± 0.01
F4	3.12± 0.02	3± 0.05	0.606± 0.01	87.95± 0.01
F5	3.56± 0.03	3± 0.04	0.455± 0.02	93.29± 0.02
F6	3.26± 0.02	4± 0.03	0.504± 0.01	95.0± 0.02
F7	4.5 ± 0.01	2.5± 0.04	0.367 ± 0.02	98.25± 0.01
F8	2.3± 0.02	2.5± 0.05	0.84± 0.01	97.81± 0.03
F9	2.35 ± 0.01	3± 0.03	0.359± 0.02	93.75± 0.02

<b>F10</b>	2.56± 0.02	3± 0.05	0.399 ± 0.02	90.7± 0.01
<b>F11</b>	3.69± 0.02	3± 0.04	0.455± 0.01	98.73± 0.03
<b>F12</b>	3.78± 0.03	3± 0.03	0.481± 0.02	95.21± 0.02
<b>F13</b>	3.98 ± 0.01	3± 0.04	0.520 ± 0.02	96.02± 0.01
<b>F14</b>	4.12± 0.02	3.5± 0.03	0.386± 0.01	96.05± 0.02
<b>F15</b>	4.12 ± 0.01	4± 0.04	0.566 ± 0.02	96.6± 0.02

Standard Deviation (n=3)

**Tab 4. Floating Lag Time and Total Floating Time of designed formulations**

<b>FORMULATION</b>	<b>FLOATING LAG TIME(sec)</b>	<b>TOTAL FLOATING TIME(hrs)</b>
<b>F1</b>	60	12
<b>F2</b>	12	20
<b>F3</b>	10	24
<b>F4</b>	90	12
<b>F5</b>	30	16
<b>F6</b>	25	24
<b>F7</b>	45	6
<b>F8</b>	20	8
<b>F9</b>	15	8
<b>F10</b>	180	10
<b>F11</b>	100	12
<b>F12</b>	90	12
<b>F13</b>	80	12
<b>F14</b>	45	18
<b>F15</b>	25	24

**Tab 5. Swelling Index of gastroretentive Floating matrix Tablets of Metoprolol succinate.**

Formulations	Swelling Index (%)				
	1 hrs	2 hrs	3 hrs	4 hrs	5 hrs
<b>F1</b>	71.23± 0.03	117.3± 0.02	147.2 ± 0.5	183± 0.4	195± 0.02
<b>F2</b>	82.3± 0.4	123 ± 0.5	164± 0.02	198± 0.03	225 ± 0.5
<b>F3</b>	100 ± 0.5	145.2± 0.4	184.5± 0.03	235.2± 0.4	298.36± 0.02
<b>F4</b>	65.3± 0.02	100.2± 0.02	123± 0.4	156± 0.02	175± 0.03
<b>F5</b>	68.9 ± 0.5	112.3± 0.4	136.2 ± 0.5	162.4± 0.03	189.2 ± 0.5
<b>F6</b>	70.2± 0.4	115.3 ± 0.5	140.6± 0.03	170.6± 0.4	200.56± 0.02
<b>F7</b>	45.65± 0.4	65± 0.03	100 ± 0.5	-	-
<b>F8</b>	56.2± 0.03	72.3± 0.4	123.2± 0.4	136.7± 0.02	154.2± 0.4
<b>F9</b>	60.2± 0.4	76.9± 0.03	128.9 ± 0.5	141.9 ± 0.5	162.9± 0.03
<b>F10</b>	40.2± 0.03	96.3± 0.4	-	-	-
<b>F11</b>	43.6 ± 0.5	102.9 ± 0.5	112.3	123.4± 0.02	-
<b>F12</b>	48.5± 0.02	110.2 ± 0.5	120.9 ± 0.5	129.5± 0.4	145.2± 0.03
<b>F13</b>	67.9± 0.03	110± 0.03	134± 0.4	146 ± 0.5	154 ± 0.5
<b>F14</b>	79.6 ± 0.5	132 ± 0.5	154 ± 0.5	179.8± 0.02	195.9± 0.03
<b>F15</b>	98.56± 0.4	140.89± 0.4	180.2± 0.4	225.3± 0.02	286.23± 0.02

Standard Deviation (n=3)

Table -6: *IN VITRO* DISSOLUTION STUDIES

Formulation code	% DRUG DISSOLVED													
	0.5 hr	1hr	1.5 hr	2hr	3hr	4hr	5hr	6hr	7hr	8hr	9hr	10hr	11hr	12hr
<b>F1</b>	44.4 ± 0.14	57.5 ± 0.19	60.1 ± 0.14	72.7 ± 0.31	82.2 ± 0.14	91.1 ± 0.19	100± 0.14	-	-	-	-	-	-	-
<b>F2</b>	23.3 ± 0.19	26.4 ± 0.14	32.6 ± 0.19	39.6 ± 0.31	44.5 ± 0.19	54.9 ± 0.14	60.5 ± 0.31	70.7 ± 0.14	80.2 ± 0.19	88.8 ± 0.14	93.1 ± 0.31	97.1 ± 0.14	100± 0.31	-
<b>F3</b>	19.5 ± 0.19	21.4 ± 0.19	27.6 ± 0.31	37.4 ± 0.31	42.9 ± 0.19	48.1 ± 0.31	56.0 ± 0.19	58.3 ± 0.14	65.1 ± 0.31	71.5 ± 0.19	78.9 ± 0.31	86.1 ± 0.19	90.± 0.31	94± 0.19
<b>F4</b>	42.0 ± 0.19	50.4 ± 0.31	58.0 ± 0.19	64.8 ± 0.31	72.1 ± 0.31	77.8 ± 0.19	89.0 ± 0.19	97.7 ± 0.14	-	-	-	-	-	-
<b>F5</b>	21.0 ± 0.31	28.7 ± 0.14	32.7 ± 0.14	42.8 ± 0.31	49.7 ± 0.14	58.8 ± 0.14	69.3 ± 0.31	83.1 ± 0.31	88.0 ± 0.19	100± 0.19	-	-	-	-
<b>F6</b>	14.3 ± 0.19	22.5 ± 0.19	28.8 ± 0.59	36.3 ± 0.14	42.0 ± 0.59	51.3 ± 0.14	56.8 ± 0.19	64.4 ± 0.59	72.1 ± 0.14	78.6 ± 0.14	87.8 ± 0.19	90.6 ± 0.59	96.± 0.14	100± 0.14
<b>F7</b>	50.2 ± 0.59	56.9 ± 0.19	67.5 ± 0.59	79.5 ± 0.14	100± 0.59	-	-	-	-	-	-	-	-	-
<b>F8</b>	28.3 ± 0.14	35.5 ± 0.14	44.7 ± 0.19	55.8 ± 0.19	64.8 ± 0.59	72.2 ± 0.14	83.7 ± 0.19	98.2 ± 0.14	-	-	-	-	-	-
<b>F9</b>	21.0 ± 0.59	27.5 ± 0.59	30.0 ± 0.59	43.9 ± 0.14	50.9 ± 0.19	62.3 ± 0.14	74.6 ± 0.59	80.3 ± 0.14	84.5 ± 0.14	92.0 ± 0.59	100± 0.14	-	-	-
<b>F10</b>	55.2 ± 0.19	74.5 ± 0.61	87.2 ± 0.14	99.9 ± 0.14	-	-	-	-	-	-	-	-	-	-
<b>F11</b>	44.4 ± 0.61	57.5 ± 0.14	68.0 ± 0.61	78.0 ± 0.14	84.0 ± 0.61	99.1 ± 0.61	-	-	-	-	-	-	-	-
<b>F12</b>	35.3 ± 0.19	47.5 ± 0.61	58.3 ± 0.14	72.3 ± 0.61	80.6 ± 0.19	89.8 ± 0.14	99.6 ± 0.61	-	-	-	-	-	-	-
<b>F13</b>	47.3 ± 0.19	57.8 ± 0.61	61.9 ± 0.14	74.7 ± 0.61	83.3 ± 0.61	94.6 ± 0.61	99.0 ± 0.19	-	-	-	-	-	-	-
<b>F14</b>	24.8 ± 0.61	27.7 ± 0.14	34.7 ± 0.61	41.4 ± 0.14	47.3 ± 0.19	56.9 ± 0.61	59.8 ± 0.14	69.8 ± 0.61	81.2 ± 0.19	87.3 ± 0.61	94.9 ± 0.19	99.3 ± 0.61	-	-
<b>F15</b>	16.3 ± 0.19	22.8 ± 0.61	26.8 ± 0.14	31.3 ± 0.19	44.0 ± 0.61	52.7 ± 0.61	56.8 ± 0.14	63.6 ± 0.61	71.5 ± 0.14	78.6 ± 0.19	85.5 ± 0.61	89.4 ± 0.19	93.7 ± 0.14	98± 0.19
<b>Marketed formulation</b>	20.1 ± 0.14	22.4 ± 0.61	28.3 ± 0.14	37.6 ± 0.19	42.9 ± 0.14	49.0 ± 0.61	55.2 ± 0.19	57.2 ± 0.14	63.9 ± 0.61	69.8 ± 0.61	77.4 ± 0.14	84.4 ± 0.61	87.1 ± 0.14	96 ± 0.6

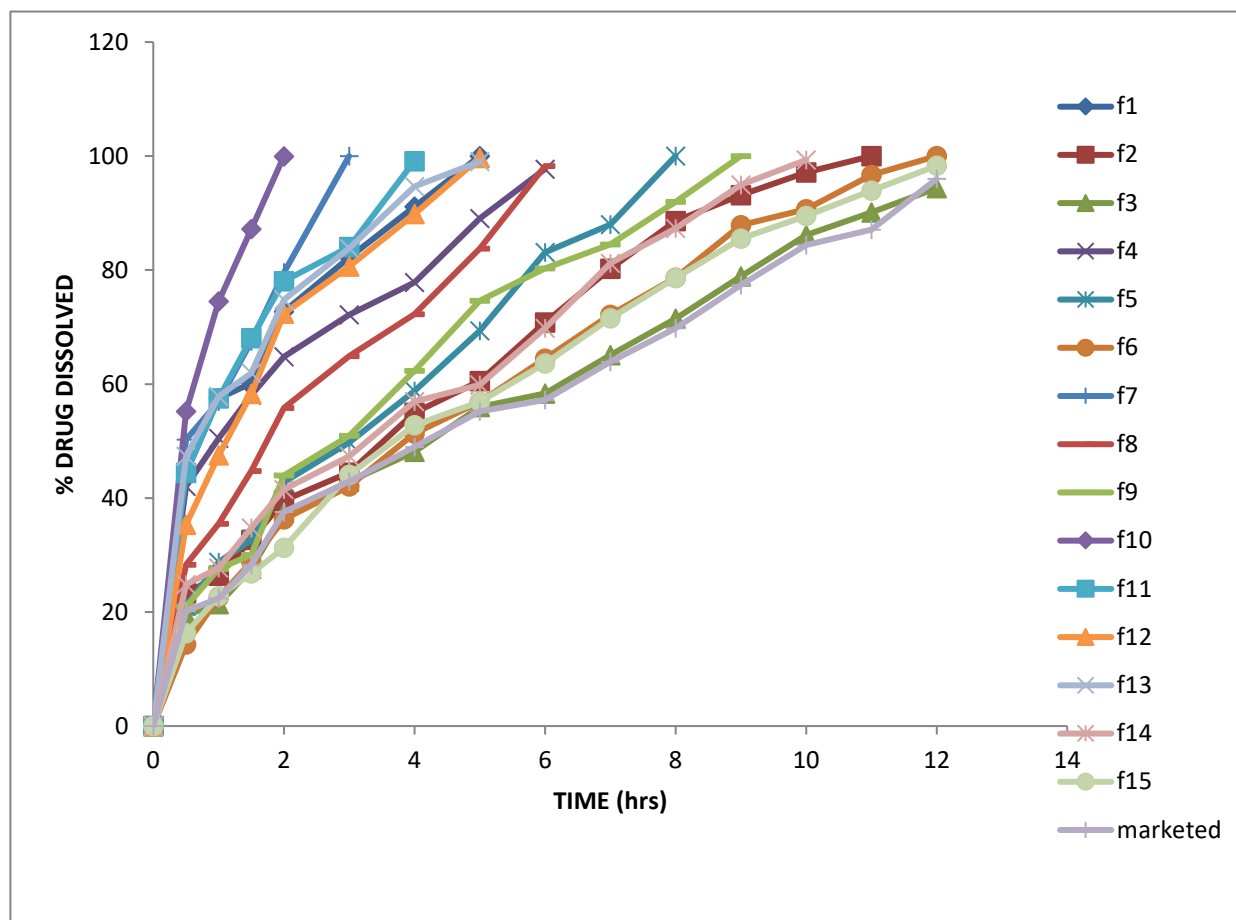
Standard Deviation (n=3)



**Table 7: Mathematical Modelling and Release Kinetics of Metoprolol succinate Gastroretentive Floating matrix Tablets**

<b>FORMULATIONS</b>	<b>Zero Order correlation coefficient R<sup>2</sup></b>	<b>First Order correlation coefficient R<sup>2</sup></b>	<b>Higuichi plot correlation coefficient R<sup>2</sup></b>	<b>Peppas plot Diffusional exponent N</b>	<b>Mechanism of drug release</b>
<b>F1</b>	0.447	0.954	0.955	0.366	Fickian Diffusion
<b>F2</b>	0.842	0.955	0.984	0.429	Fickian Diffusion
<b>F3</b>	0.892	0.986	0.986	0.234	Fickian Diffusion
<b>F4</b>	0.389	0.884	0.948	0.462	Fickian Diffusion
<b>F5</b>	0.839	0.909	0.945	0.633	Non Fickian Diffusion
<b>F6</b>	0.886	0.903	0.957	0.25	Fickian Diffusion
<b>F7</b>	0.714	0.922	0.948	0.40	Fickian Diffusion
<b>F8</b>	0.777	0.901	0.976	0.667	Non Fickian Diffusion
<b>F9</b>	0.847	0.976	0.968	0.255	Fickian Diffusion
<b>F10</b>	0.937	0.983	0.963	0.734	Non Fickian Diffusion
<b>F11</b>	0.900	0.994	0.969	0.632	Non Fickian Diffusion
<b>F12</b>	0.927	0.995	0.992	0.55	Fickian Diffusion
<b>F13</b>	0.405	0.960	0.966	0.705	Non Fickian Diffusion
<b>F14</b>	0.825	0.836	0.985	0.163	Fickian Diffusion
<b>F15</b>	0.875	0.892	0.992	0.409	Fickian Diffusion
<b>Marketed formulation</b>	0.828	0.936	0.986	0.256	Fickian Diffusion

**Fig.1: Comparative *in vitro* release profile of from F1 to F15 and Marketed formulation.**



### DISCUSSION AND CONCLUSION

In the present study, floating drug delivery systems of metoprolol succinate were prepared by using synthetic and natural polymers such as Xanthan gum, Guar gum. Different drug to polymer ratios along with a gas generating agent, sodium bicarbonate were used in the formulation. The prepared tablets were evaluated for hardness, friability, uniformity of weight, uniformity of drug content, swelling index, floating lag time, *In Vitro*

floating time, *In Vitro* dissolution. The hardness of the prepared floating tablet of metoprolol succinate was found to be in the range of 5.76 to 6.9 Kg/cm<sup>2</sup>. The friability of all tablets was less than 1% i.e., in the range of 0.69 to 0.97%. The percentage deviation from the mean weights of all the batches of prepared. Floating Tablets were found to be within the prescribed limits as per IP. Most of the designed formulations have displayed a floating time of more than 24hours.

*In Vitro* drug release study was performed using USP XXIII dissolution test apparatus-II at 50 rpm using 900 ml of 0.1N HCl maintained at  $37\pm 0.5^{\circ}\text{C}$  as the dissolution medium. From the above data, it is evident that as the proportion of polymer in the formulation increases, cumulative percent drug release in 10 hours decreases.

*In Vitro* floating studies were performed by placing tablets in USP XXIII dissolution the apparatus-II containing 900 ml of 0.1N HCl maintained at a temperature of  $37\pm 0.5^{\circ}\text{C}$ . The floating lag time and floating time was noted visually. For all formulation, lag

time is in the range of 28 sec to 53 sec.

*In Vitro* drug release data of all the floating tablet formulations was subjected to goodness of fit test by linear regression analysis according to zero order and first order kinetic equations, Hixson crowell and Korsmeyer-Peppas models to determine the mechanism of drug release. The results of model fitting analysis are summarized in Table and the regression coefficient value was determined for each model. From all the batches Korsmeyer-Peppas model showed maximum regression value. Hence it was concluded that formulation follows Korsmeyer-Peppas dissolution kinetics.

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